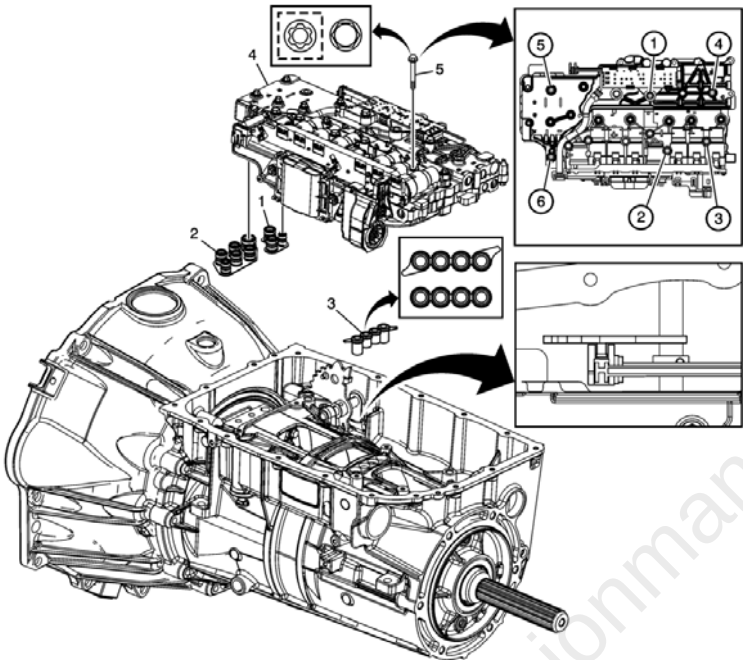


# 2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:  
Fuel Delivery: | Fuel:



Control Valve Body Assembly Installation

| Callout | Component Name                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | NEW Fluid Pump Seal Assembly                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| 2       | NEW Fluid Pump Seal Assembly                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| 3       | NEW Center Support Fluid Passage Seal Assembly                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 4       | <p><b>Note:</b> There are two different designs for the Center Support Fluid Passage Seal. The design for 6L45/50 (MYA/MYB) models utilizes tabs. The design for 6L80/90 (MYC/MYD) models does not have tabs.</p> <p>Control Valve Body Assembly</p> <p><b>Caution:</b> The control valve body assembly needs to be lowered into place vertically, with no lateral movement. Lateral movement can damage the pass through connector pins and/or the oil transfer seals.</p> <p><b>Note:</b> Align the manual shift shaft position switch activator slide with the detent lever guide pin.</p> <p>Bolts M5 x 73 (Qty: 6)</p> <p><b>Caution:</b> Refer to Fastener Caution.</p> <p><b>Procedure</b></p> <p>Tighten in the sequence shown.</p> |
| 5       | <p><b>Tighten</b></p> <p>8 Y (71 lb in).</p> <p><b>Special Tool</b></p> <p>DT-48285 Valve Body Torx Plus Socket (if applicable)</p> <p>For equivalent regional tools, refer to Special Tools.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |